UNFITTING THE SIDE COVER ON GEARS AS88 AND LEO

Switch off the Mains switch.
For LEO gears: to let the oil flow out in case the machine is positioned vertically or horizontal right, dismantle the machine from the installation and position it horizontally right (with the worm axis upwards).
For AS88 gear: having this machine only one configuration, position with the worm axis upwards and let the oil flow out.

Use tool 30000052M0 to remove the side cover in both gear LEO and AS88.

52M0

Step 1
Remove the plug by means of a screwdriver as indicated aside. Take care not to damage the Nilos ring which protects the bearing.

STEP 2
Remove all bolts M10 of the side cover and screw the tie rods of the extractor in the designed threaded holes.

STEP 3
Turn the central tie rod till the cover gets easily out without damaging the oil seal present under the bearing of the cover.

STEP 4
Before fitting the side cover back in place, clean carefully both slow shaft and the bearing. Apply one drop of Loctite 641 on the bearing and spread a little amount of grease inside the oil seal.

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